

**Amendments To The Claims:**

Please cancel claims 14-17 and 19-22 without prejudice.

1-17 (Canceled)

18. (Previously Presented) A method of forming a balloon comprising at least three layers comprising the steps of:

- i) providing first, second and third tubes, the second tube formed of a tube made of a material selected from the group consisting of fluoropolymers and high density polyethylene;
- ii) inserting the first tube into the second tube;
- iii) inserting the second tube into the third tube;
- iv) inserting the first, second and third tubes into a balloon mold;
- v) expanding the first, second and third tubes at a desired temperature so as to form a balloon.

19-22. (Canceled)

23. (Previously Presented) A method of forming a balloon comprising at least three layers comprising the steps of:

- i) providing first, second and third tubes, the second tube formed of expanded PTFE;
- ii) inserting the first tube into the second tube;
- iii) inserting the second tube into the third tube;
- iv) laminating the first tube and the second tube together;
- v) laminating the second tube and third tube together so as to form at least a three tube laminate.

24. (Original) The method of claim 23 further comprising the step of laminating the first and third tubes together at least in part.

25. (Original) The method of claim 23 further comprising the step of blowing the laminate at a predetermined temperature.

26. (Original) The method of claim 25 wherein the first and second tubes and the second and third tubes delaminate upon blowing the balloon.

27-39. (Canceled)